



DRY CORE DRILL BITS RECOMMENDED RPM RATES

Size	Recommended Minimum RPM	Recommended RPM	Recommended Max RPM
Size: 6mm	5665	7001	8380
Size: 10mm	5112	6560	8210
Size: 12mm	4775	6364	7960
Size: 16mm	3820	5090	6368
Size: 20mm	3183	4242	5307
Size: 25mm	2387	3182	3980
Size: 30mm	2122	2828	3538
Size: 32mm	1910	2545	3184
Size: 35mm	1736	2314	2895
Size: 40mm	1592	2121	2653
Size: 45mm	1364	1818	2274
Size: 50mm	1194	1591	1990
Size: 55mm	1127	1502	1880
Size: 60mm	1005	1340	1676
Size: 65mm	911	1215	1520
Size: 70mm	868	1157	1447
Size: 75mm	796	1061	1327
Size: 80mm	735	979	1225
Size: 85mm	682	909	1137
Size: 90mm	651	856	933
Size: 95mm	622	814	965
Size: 100mm	597	795	995